

UNITED STATES

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

CANADA

This digital apparatus does not exceed the Class A limits for radio noise emissions from digital apparatus set out in the Radio Interference Regulations of the Canadian Department of Communications.

Le present appareil numerique n'emet pas de bruits radioelectriques depassant les limites applicables aux appareils numeriques de la Class A prescrites dans le Reglement sur le brouillage radioelectrique que edicte par le ministere des Communications du Canada.



CAUTION

Risk of electrical shock. Do not remove cover. No user serviceable parts inside. Refer servicing to qualified service personnel.

Dillon reserves the right to change specifications at any time.

Table of Contents

Table of Contents	i
Specifications	ii
Introduction	1
Installing the SnapShot	1
Unpacking the SnapShot	1
Operating the SnapShot	2
Start-up Procedure	2
Speed Setting	2
Mode Setting	2
Manual Operation	2
Single Cycle Operation	4
Emergency Stop	4
Force Gauges, Loadcells and Your Fixturing	4
Attaching an AFG or BFG	4
Attaching a Smart Loadcell	4
Precautions	5
Communication with External Devices	6

Specifications

Load capacity: 220lb (100kg, 1000N)

Power consumption: 150 watts (maximum)

Weight (stand only): 397lb (18kg)

CROSSHEAD MOTION

Travel range: 11.4in (290mm)

Maximum daylight: 17.3in (440mm)

**Max headroom
(as in photograph):** 13.0in (330mm)

Speed range: 0.5 - 19.7in/min (12.5 - 500mm/min)

Speed accuracy: $\pm 10\%$ of indicated speed

Speed indicated on stand: Graduated dial

**Direction of travel
indicated on stand:** By LED

Limit switch repeatability: < 0.02 in (0.5mm) (speed setting must be unchanged)

Overrun at top speed: < 0.08 in (2mm)

Operating modes: Manual and single cycle with full speed crosshead return

Reverse on alarm point: Yes, with AFG/AFTI and cable (PN49756-1043)

Reverse on sample break: Yes, with AFG/AFTI and cable (PN49756-1043)

SnapShot OPTIONS

Anvil plate: 6.3in (160mm) x 3.94in (100mm)
Female threads 10/32" UNF, 5/16" UNC

Force gauge & dovetail bracket

Smart loadcell, tension block module & AFTI

Simple logging/
plotting PC software: DataPlot

Introduction

Read, understand and follow all instructions in this manual before operating the SnapShot.

The Dillon SnapShot Tension & Compression Tester is a single column ballscrew-driven test frame with a load rating of up to 220 lb (1000N). Complemented with a Dillon loadcell or force gauge, special fixtures and accessories, it constitutes a key component in force measurement systems suitable for accurately and reproducibly testing a wide range of products.

There is only one standard model of the SnapShot. The dimensions, speed range and capacity have been carefully optimized to cover the test procedures and specimen sizes most often needed by quality departments within many sectors of manufacturing industry.

Thank you for choosing the Dillon SnapShot. With correct use it will give many years of reliable service.

Installing the SnapShot

Unpacking the SnapShot

If any damage is discovered do not go any further with installation and do not connect the unit to a power supply under any circumstances.

The power supply for the test frame must have a third-wire earth ground. Connecting the test frame to an outlet without an earth ground is extremely dangerous and could lead to a risk of electrocution.

Upon receiving the unit please check for obvious physical damage to the packaging material and the instrument itself. If any damage is evident, or if any of the items listed below are missing, please notify your Dillon distributor immediately.

- This User's Manual
- Dovetail bracket (fitted to the crosshead)
- Appropriate power cable
- Allen key for crosshead dovetail and safety stop
- Four rubber feet with integral attachment screws, and hex key if necessary

We strongly recommend you keep all packaging for future shipping requirements. Screw on (hand tighten only) the four rubber feet to the SnapShot.

Be sure you have adequate equipment available to safely lift the test frame from the packaging. Trying to lift heavy items without adequate assistance or the correct equipment may lead to accidental personal injury. Be careful not to damage the limit switch thumbscrews behind the main vertical column.

Once removed from the packaging, place the test frame on a stable work surface. Inspect the machine for any signs of obvious transit damage.

Check that the inlet voltage corresponds to your electrical installation — either 220 VAC or 110 VAC. The machine has a label close to the power connector which advises which voltage it is set for. If the machine does not correspond to your supply, inform your local distributor.

After all the above points have been checked and confirmed to be correct you may connect the machine to the power outlet only with the supplied power cord. When power is applied the power indicator will illuminate. This shows power is reaching the machine and is ready for use.

Operating the SNAPSHOT

Start-up Procedure

Pressing the red 'Emergency Stop' button will, at any time, stop the crosshead moving. Note that the both up and down LEDs will light.

Follow these steps to prepare your SnapShot for use:

1. Set the limit switches (see Figure 1) by turning each thumbscrew located on the rear of the stand counterclockwise and moving them approximately two inches either side of the moving crosshead and retighten. See Figure 1.
2. Be sure your SnapShot is connected to an appropriate power supply.
3. Turn on the power switch shown in Figure 2. If the power bar does not illuminate, turn the red emergency stop button in a clockwise direction.

Speed Setting

The SnapShot has variable test speed control. Return speed is constant at the maximum speed. The white pointer on the speed control knobs gives an indication of the speed setting. Some test standards place particular requirements upon speed accuracy/reproducibility, which may exceed the normal performance of the SnapShot. Under such circumstances calibration of each individual test stand may be appropriate.

Mode Setting

The mode switch allows you to choose Manual Control or Single Cycle settings.

- Manual Control - The crosshead will travel at the speed set by the speed setting while the UP/DOWN switch is held in position. Release the UP/DOWN switch to stop crosshead travel.
- Single Cycle - The crosshead will move in the appropriate direction at the preset speed when the UP/DOWN switch is tripped. The crosshead will stop when the limit switch is tripped and the crosshead will return at full speed.

Manual Operation

The crosshead will not move in a given direction if it is against a limit switch stop.

Follow these steps to manually operate the SnapShot:

1. Set the **MODE** rocker switch to **Manual Control** (up position).
2. Set the speed control knob to a mid-range position (with pointer close to 12 o'clock).
3. Hold the **START/STOP** toggle switch in either the **Up** or **Down** position...

A red LED will illuminate showing that the crosshead is moving and indicating the direction of travel.
4. Release the **START/STOP** switch to stop the crosshead movement.

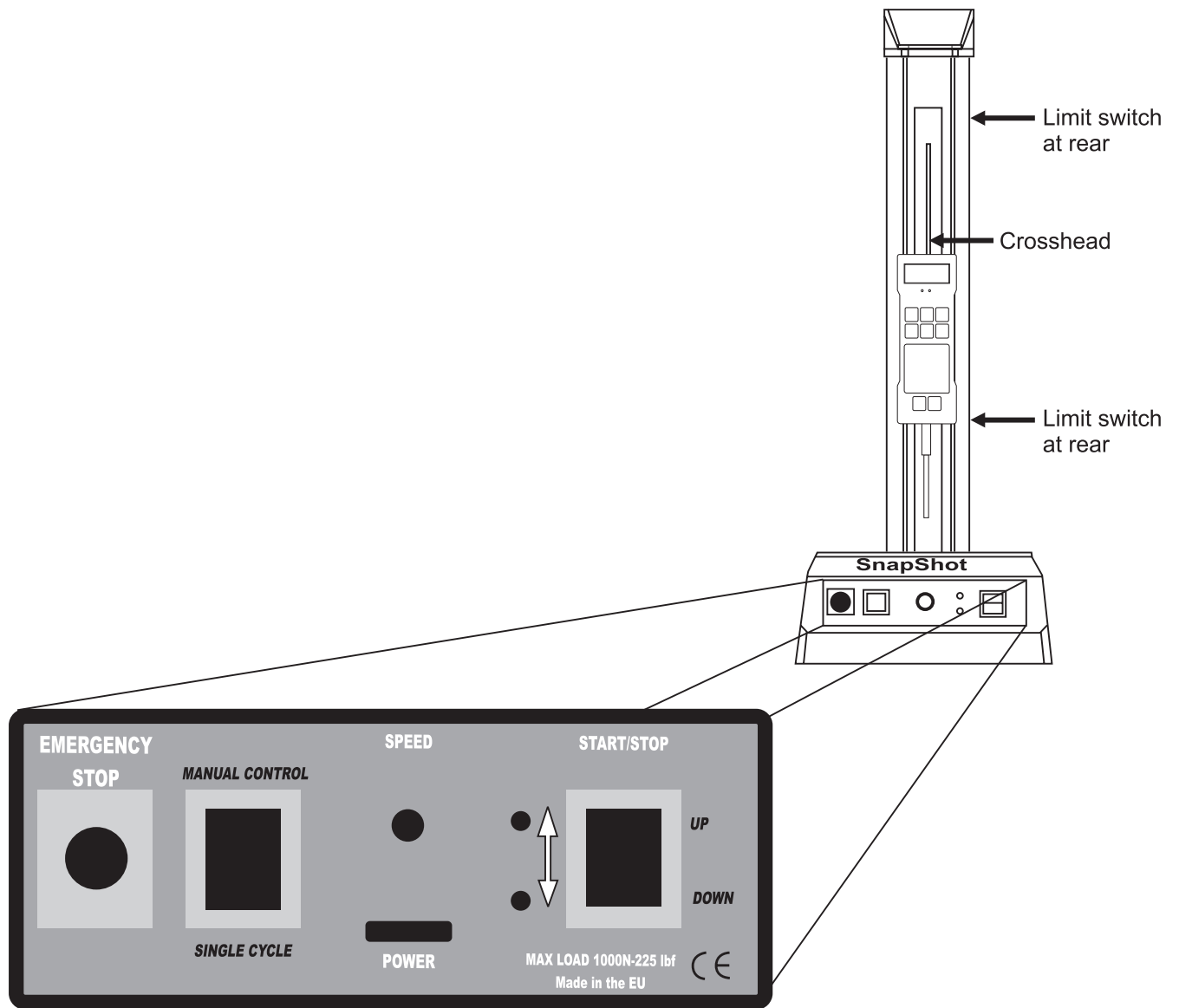


Figure 1
SnapShot Control panel

Single Cycle Operation

1. Set the **MODE** switch to **Single Cycle**.
2. Move the **START/STOP** switch to the **Up** or **Down** position, and then release...

The crosshead will move and the LED indicating direction of travel will illuminate. When a limit switch position is reached, the crosshead will begin to travel in the opposite direction at full speed. When the position of the other limit switch is reached, the motor will stop and the crosshead will come to rest.

During the cycle, setting the **MODE** switch to **Manual Control**, or selecting either the **Up** or **Down** position will stop the crosshead movement.

Emergency Stop

Press the red **Emergency Stop** button to stop the crosshead movement at any time. Both red LEDs light when the stop is engaged. To disengage the stop button, turn it clockwise or counterclockwise and then release.

Force Gauges, Loadcells and Your Fixturing

Attaching an AFG or BFG

You will need to attach a force measuring device to your SnapShot. This will usually be a Dillon Advanced Force Gauge (AFG), a Basic Force Gauge (BFG), or a smart loadcell. The AFG or AFTI can control the SnapShot direction via an optional interface cable (PN 49756-1043). See the AFG/AFTI User's manual for instructions on setup.

Follow these steps to attach an AFG or BFG to the test frame:

1. Attach an AFG or BFG by screwing a dovetail extension bracket to the back of the force gauge.
2. Slide it (with the loadcell stud pointing downwards) onto the moving crosshead dovetail
3. Tighten with the hex key provided.

Attaching a Smart Loadcell

1. Screw a smart loadcell into a tension block module with appropriate adapter.
2. Slide it (with the loadcell stud pointing downwards) onto the moving crosshead dovetail
3. Tighten with the hex key provided.

If you have purchased special fixturing, attach this to the gauge/loadcell and/or your SnapShot.

Precautions



Warning

- ***Make sure operators are properly trained.***
- ***Wear protective clothing when destructive testing.***
- ***Leave all machine guards in place.***
- ***Use safe work practices.***

Loadcells and force gauges are delicate pieces of equipment and can easily be damaged irreparably. One way of doing this would be to drive the crosshead downward until the loadcell (or loadcell stud on the force gauge) hits something solid.

This is a risk when a user is not yet familiar with operating a new test stand. Consequently the safety stop has been preset to significantly limit downward travel of the crosshead. Adjust the limit switches according to your sample dimensions and testing requirements.

If the stand is equipped with the anvil plate accessory, be sure to align the anvil fixture location in line with the force gauge you are using. Large and small capacity gauges have different thread locations. The force must be applied in line for tests to be accurate and to avoid gauge damage. Loosen the screws holding the anvil and position the fixture before tightening the screws.

Be sure to follow these important rules:

Operators should be fully trained on the safe use of this equipment. The machine can generate forces which can cause serious injury. Always disconnect the SnapShot from the power source when not in use to avoid accidental starting of the machine.

Wear appropriate safety protection for your eyes at all times when using the SnapShot. Extra body protection may be necessary if destructive testing is being done.

Install machine guarding if a risk assessment shows the need for such measures.

If the machine fails to operate as expected, contact your Dillon supplier for support. Do not use the machine until it has been thoroughly checked and returned to a safe working condition.

Communication with External Devices

The AFG/AFTI connector is covered with a electrostatic protective cap. This cap should remain in place when the connector is not used.

There is an external control port at the rear of the SnapShot. See Figure 2.

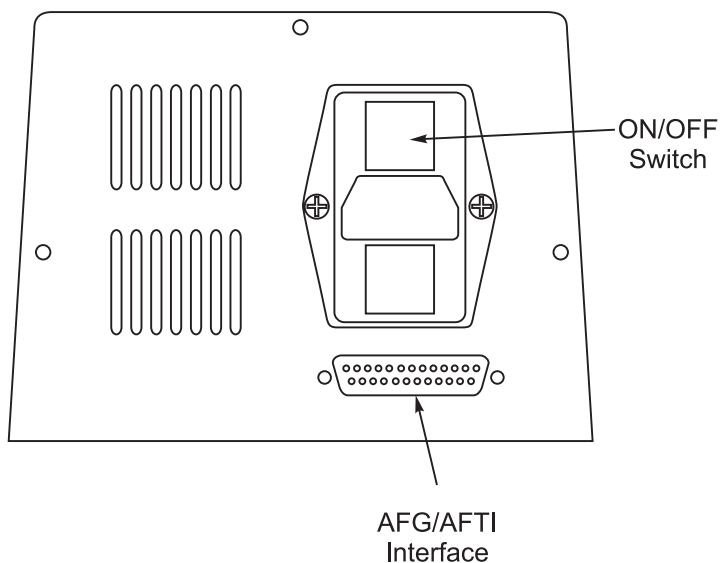


Figure 2
Control interfaces

The AFG/AFTI Interface, shown above, enables the SnapShot to respond, via the appropriate Dillon cable, to signals from a Dillon AFG or AFTI. Please refer to your AFG *User's Manual* for further details.